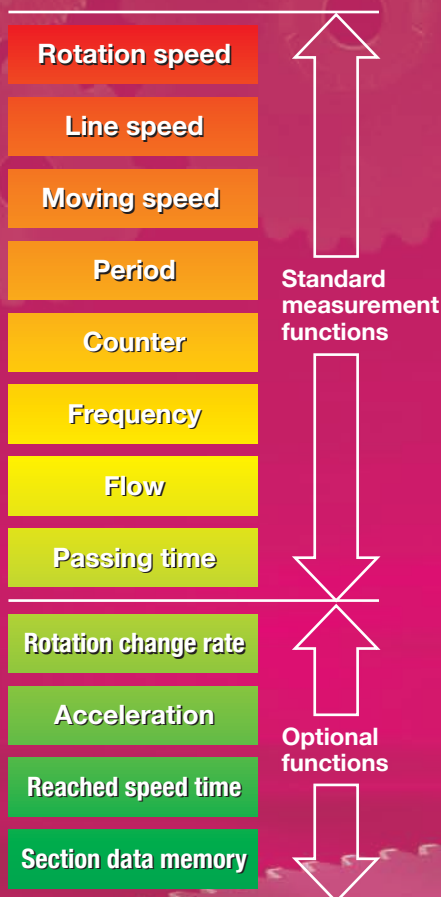


# Digital Tachometer

**Old Model**  
(Reference only)

## TM-3100 series

- Customize your tachometer with added function, which matches your own application.
- Highly compatible with personal computers and controllers.
- Provided with wide variety of determination output functions.
- All models are applicable to CE marking.



*Introducing a new digital tachometer with a clear display and ability to add functions separately and easily!*



**ONOSOKKI**

The best solution proposed by Ono Sokki  
Choose the functions, customize the tachometer

Feature 1 Choose functions to match your application.

**Previous Models (TM-2100 series)**

**Choose model to match your application**

Applications

Display only

Display with analog output

Display with BCD output

Display with comparator output

Several tachometers were needed for each required application and function.

**New Models (TM-3100 series)**

**Add functions to match your application**

Change or addition of measurement needs

TM-3110 Display only

TM-3120 Display with BCD output

TM-3130 Display with analog output

TM-3140 Display with comparator output

+

Add functions by the optional cards

Only adding the required function (card) to one tachometer according to application and function.

As measurement becomes more diverse, it is not easy to select a suitable model that meets your application. Measuring requirements are often changed or added. The TM-3100 series enables you to respond instantly to changes in these diverse needs by adding functions to match the application.

Customer's Benefits

Custom-tailor rotation measurement to match your application by adding functions.

Feature 2 Fluorescent display tube greatly improves readability.

**Previous Models (TM-2100 series)**

Setting with bit switch

4 3 2 1 ON

Even with setting procedures in menu screen, a user's manual is sometimes needed just in order to read the characters correctly.

LED

ABCD.EI

(Example: ABCD.EI)

**New Models (TM-3100 series)**

**Recognized clearly, read easily**

Fluorescent display

Character is recognized and read easily and clearly in menu screen.

<MAIN OBJECT>  
ROTATION L.SPEED >

Unit of measurement can also be selected in menu screen.

<ROTATION UNIT>  
r/s r/min r/h

The unit of measurement is shown on the fluorescent display. No more need to attach labels of the measuring unit at the front panel of the tachometer!

The TM-3100 series uses a fluorescent display tube, maintaining display durability while greatly improving readability.

Customer's Benefits

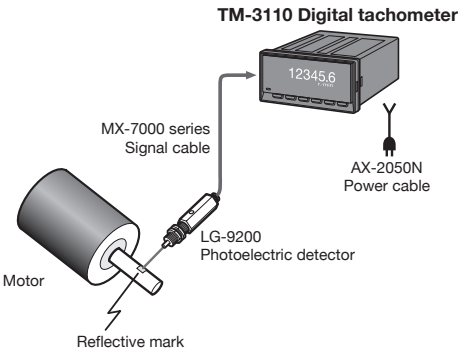
1. Greatly improved readability of the characters reduces errors when setting function.
2. Operating procedure becomes improved, which helps reducing the setup time because the function can be setup in menu screen.

It becomes easier to use!  
New tachometer is finding applications in many different fields!



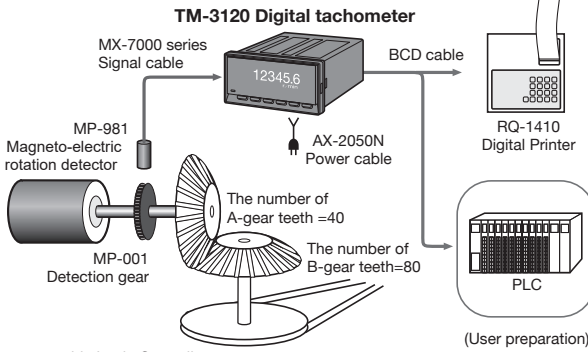
Read the rotation speed (number of rotations) directly

Attaching an exclusive 12-mm square reflective mark to a shaft of motor or other rotating axis, non-contact rotation speed measurement by using a photoelectric detector is performed.



Output the measurement results to a printer or a PLC\*

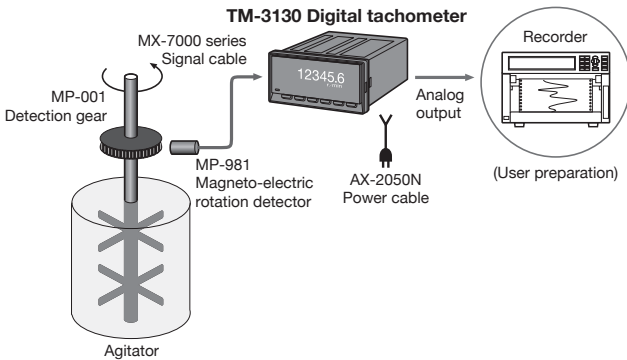
Measure and display the rotation speed of a motor or other shaft, while using the BCD output function of the TM-3120 to send the measurement results to a printer or load them into a PLC. You can also calculate and display the rotation speed of the gear-B shaft by setting the number of teeth on gear-A divided by the number on gear-B (40/80 = 0.500) at TM-3120.



\* Programmable Logic Controller

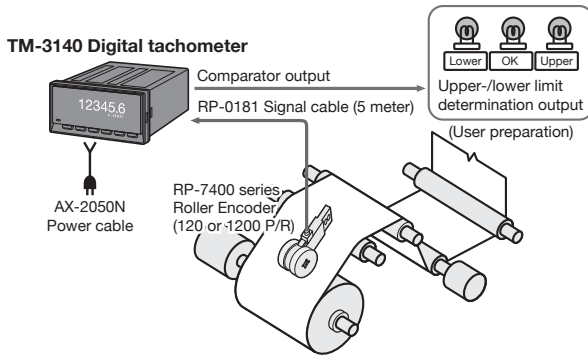
Output the rotation speed to a recorder

Setting the rotation detector closely to the teeth of the detection gear which is connected to the main rotating shaft of an agitator, mixer, centrifuge or the like, you can measure and display the shaft's rotation speed as well as record and view changes in rotation on a recorder or the like using analog output.



Monitor the line speed

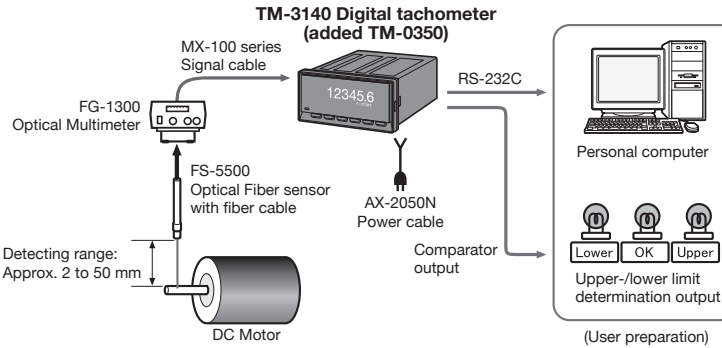
Measuring and displaying the line speed of a belt conveyor or the like in the unit of m/min, alarm signal will be output when it exceeds the setup speed or stop any operated machine itself by using comparator output. The display of the TM-3100 series can be set to show a decimal (up to three decimal places); enabling you to display decimal values (e.g. XXXX.X or XXX.XX).



Control from a computer via RS-232C

If the surface of the rotating shaft has irregularities or a black line, the amount of reflected light received by the optical fiber detector will vary periodically. These periodic variations are used to measure the rotation speed. This allows measurement of very small shaft where it is not feasible to affix a reflective mark as well as fan motor and the like where light is not reflected back directly.

This series (except TM-3120) can also communicate with a computer by adding TM-0350 (RS-232C card). This also facilitates data management.



\* Suitable rotation shaft diameter: 5 mm or more



Add more functions to the TM-3100 series by the optional cards!

TM-3110

Rotation-display model



- Basic model for measurement and display.
- Wide range of measurement from low to high rotation. (0.1 Hz to 100 kHz)

TM-3120

Display with BCD output



- BCD output with 6-digit
- Open collector output for direct connection with a PLC\*.
- Output mode is selectable from normal or request mode.  
Normal mode:  
Continuously output the print command at every approx. 1 s.  
Request mode:  
Output the data by the external each request signal.
- Voltage output function is available by modification as an option.

TM-3130

Display with analog output



- Calculation function (Common to all models)
- Rotation speed, line speed (circumferential speed), moving speed, period, frequency, passing time, times (1/s), flow
  - Auto zero function
  - Rapid deceleration follow-up function
  - Moving average function
  - Peak-hold function

- Output signal can be selectable from voltage or current.
- D/A conversion allows improving its output refresh time (10 ms).

TM-3140

Display with comparator output



- Up to three combinations of the determination levels at each upper-/lower limit can be setup.
- Output refresh time with high-speed response at approx. 10 ms
- Equipped with wide variety of output functions

Smooth replacement of previous models (TM-2100 series) with the TM-3100 series !



All models are applicable to CE marking.

\* Programmable Logic Controller

TM-3110/3120/3130/3140 Common specifications

Input	Input terminal	M3 free terminal screw
	Input impedance	10 kΩ or more
Input format	Input format	Voltage or non-voltage input
	Input amplification format	AC or DC
Applicable detector	Applicable detector	Electromagnetic/magneto-electric /photoelectric detector, rotary encoder, proximity switch
	[Specifications of input amplification]	
• AC amplifier	Signal waveform	Sine or Square waveform
	Signal voltage range	Sine waveform: 0.2 to 45 Vrms Square waveform: 0.6 to 63 Vp-p
• DC amplifier	Signal frequency range	1 Hz to 100 kHz
	Signal waveform	Square waveform having a pulse width at 5 μs or more.
Signal voltage range	Hi level: +4 to +30 V	
	Lo level: -1 to +1 V	
Signal frequency range	0.1 Hz to 100 kHz	
	Low pass filter	Selectable from OFF, 20 kHz
<Pulse output>	Output voltage	Hi level: +4.5 V or more Lo level: +0.5 V or less
	Output logic	Negative logic
Load resistance	100 kΩ or more	
	Output terminal	M3 free terminal screw

Display	Display device	Fluorescent display tube (selectable of three-stage brightness, 6-digit display)
	Display refresh time	Selectable from 0.2 s (factory setting), 0.4 s, 0.5 s, 0.6 s, 0.8 s, 1.0 s to 10 s (in 1.0 s step)
Unit of measurement	Unit of measurement	Selectable from below
Measurement item	Unit	
Rotation speed	r/s, r/min, r/h	
Circumferential speed	mm/s, m/s, mm/min, m/min	
Moving speed	mm/s, m/s, mm/min, m/min, km/min, mm/h, m/h, km/h	
Period	s, min	
Times (1/s)	1/s, 1/min, 1/h	
Frequency	Hz, kHz	
Flow	ml/s, ml/min, ml/h, l/s, l/min, l/h	
Passing time	s, min	
User-defined (Engineering unit)	EU/s, EU/min, EU/h	
Number of decimal points	Selectable from OFF (factory setting), number of decimal point of 1, 2 or 3 digit	
	SIG indicator	Blink in synchronization with input signal
Error display	Backup memory error, board error, input frequency error, display digit error, memory full error, setup value error	

Calculation	Calculation display	Rotation speed, circumferential speed, moving speed, period, times (1/s), frequency, flow, passing time
	Measurement method	Periodic calculation method
Calculation time	10 ms +1 period time	
	Measurement accuracy	Display value × (±0.01 %) within ±1count
Auto zero function	The display value becomes zero with no signal input for the setup time in advance.	
	Selectable from below:	
Rapid deceleration follow-up function	OFF (11 s), 0.5 s, 1.0 s, 2.0 s, 3.0 s, 4.0 s, 5.0 s, 6.0 s, 7.0 s, 8.0 s, 9.0 s, 10.0 s	
	If an input signal rapidly decreases and there is no signal input to tachometer approx. 1 second or more, measurement automatically decelerates with this function and then zeroed in approx. 11 seconds later.	
Moving average function	Selectable from below:	
	OFF (factory setting), 2, 4, 8, 16, 32, 64, 128	
Peak-hold function	*Analog output by TM-3130/0330 is obtained by the processing of moving average with the calculation at every 10 ms.	
	Hold the peak value (maximum, minimum, average) between start and stop status.	
Memory	Panel condition memory	Memorize 4 kinds of measurement conditions. Setup conditions can be stored and recalled.
	Power supply for detector	
Output voltage	12 VDC ±10 %	
	Maximum output current	100 mA

General specifications	Power rating	100 to 240 VAC (50 Hz/60 Hz) 30 VA max. 11 to 19 VA (TM-3110) 13 to 21 VA (TM-3120) 16 to 25 VA (TM-3130) 12 to 21 VA (TM-3140) (20 to 30 VA when analog, BCD and comparator output cards are equipped)
	Withstand voltage	1500 VAC (1min)
Insulation resistance	10 MΩ or more (at 500 VDC by megohmmeter)	
	Operating temperature / humidity range	0 to +50 °C / 30 to 80 % RH (with no condensation)
Storage temperature / humidity range	-10 to +60 °C / 30 to 85 % RH (with no condensation)	
	Outer dimensions	96(W)×48(H)×148(D)mm
Weight	Approx. 310 g	
	Applicable standard	
CE marking	Low Voltage Directive	EN61010-1:2001(2nd)
	EMC (Electromagnetic Compatibility) Directive	EN61326-1: 2006
Accessories	Manual	Specification × 1 copy Basic Operation × 1 copy
	Panel mounting fixtures	× 1 set
Condenser to prevent chattering	× 1 set	

\* A power cable (AX-2050N): sold separately

Specifications for TM-3120/3130/3140 and optional cards

Model name	Specifications	
TM-3120 . TM-0321 (BCD–Voltage output card) . TM-0322 (BCD–open collector output card)	TM-3120/0322	TM-0321
	<ul style="list-style-type: none"><li>● Output signal<ul style="list-style-type: none"><li>Output form : 6-digit parallel output</li><li>Output format : Open collector</li><li>Sink current : 32 mA max.</li><li>Output withstand : 24 V max. voltage</li><li>Output logic : Positive logic</li><li>Data refresh time : 100ms or less</li></ul></li><li>● Input signal (request signal)<ul style="list-style-type: none"><li>Input logic : Negative logic (with pulse width at 10 μs or more)</li><li>Operating edge : Falling edge</li><li>Input voltage : TTL</li></ul></li><li>● Output mode<ul style="list-style-type: none"><li>Mode selector : Selectable from normal mode or request mode</li></ul></li></ul>	TM-0321 card outputs BCD as voltage output. Operation is same as TM-3120 (BCD-open collector). <ul style="list-style-type: none"><li>● Output signal<ul style="list-style-type: none"><li>Output format : The open collector output is pulled up to +5 V with a 10 kΩ resistor in the internal circuit of the voltage output of TM-0321.</li></ul></li></ul>
	<ul style="list-style-type: none"><li>● Output signal : Selectable from voltage or current</li><li>● Output method : 12 bit D/A conversion</li><li>However, the resolution may decrease depending on the setup value.</li><li>● Output range : Voltage range : Selectable from followings; 0 to 10 V, 0 to 5 V, 1 to 5 V</li><li>Current range : 4 to 20 mA, 0 to 16 mA</li><li>● Load resistance : Voltage output ; 100 kΩ or more</li><li>Current output ; 500 Ω or less</li><li>● Linearity : ±0.3 %/F.S.</li></ul>	<ul style="list-style-type: none"><li>● Output adjustment : Voltage output ; ±5 %/F.S. or more</li><li>Current output ; ±3 %/F.S. or more</li><li>● Setup accuracy : Voltage output ; ZERO±0.5 %/F.S.</li><li>FULL±0.5 %/F.S.</li><li>Current output ; ZERO±0.3 %/F.S.</li><li>FULL±0.75 %/F.S.</li><li>● Zero drift : ±0.05 %/F.S./°C</li><li>● Span drift : ±0.05 %/F.S./°C</li><li>● Output refresh time : Selectable from followings; 10, 20, 50, 100, 200, 500 ms, 1 s</li></ul>
TM-3130 . TM-0330 (Analog output card)	<ul style="list-style-type: none"><li>● Output function<ul style="list-style-type: none"><li>UPPER, LOWER, OK, ERROR outputs</li><li>* It outputs OK signal when both UPPER and LOWER outputs are OFF.</li><li>* It outputs ERROR signal when comparator has an abnormal operation.</li></ul></li><li>● Setup<ul style="list-style-type: none"><li>UPPER setup : 6-digit numeric input</li><li>The relay is ON when UPPER ≤ displayed value.</li><li>LOWER setup : 6-digit numeric input</li><li>The relay is ON when LOWER &gt; displayed value.</li></ul></li><li>● Output specification<ul style="list-style-type: none"><li>Format : 1-make contact output</li><li>* Three kinds of outputs (COMP1, COMP2 and COMP3) are output independently. (UPPER, LOWER, OK, ERROR for each combination of outputs.)</li><li>Ex.) COMP1=LOWER, COMP2=UPPER, COMP3=ERROR</li></ul></li><li>Maximum contact capacity : 30 VDC/1 A, 250 VAC/1 A</li><li>Output refresh time: Approx. 10 ms</li></ul>	<ul style="list-style-type: none"><li>● Input specification: Reset output level to be contact OFF.</li><li>● Other usable function<ul style="list-style-type: none"><li>Automatic recover : The comparator automatically recovers when the rotation speed falls under the setup level again after that the state of contact is ON at OK/UPPER/LOWER output.</li><li>* The rotation speed of recovery can be changed by using hysteresis function.</li><li>Setup range ; 1 to ±20 %, can be setup in 1 % step.</li><li>It can hold the state of contact ON unless the reset signal is input.</li></ul></li><li>Output hold : The time of holding the contact ON (shot time) can be changed. The state will automatically recover after the holding time.</li><li>Shot output : The time of holding the contact ON (shot time) can be changed. The state will automatically recover after the holding time.</li><li>● Setup range ; 10 to 2000 ms in 10 ms steps</li><li>Delay : The state will be contact ON when the rotation speed exceeds continuously for the setup time or more in advance.</li><li>* Setup range: 0 to 1000 ms in 50 ms steps</li></ul>
TM-3140 . TM-0340 (Comparator output card)	<ul style="list-style-type: none"><li>● Output function<ul style="list-style-type: none"><li>UPPER, LOWER, OK, ERROR outputs</li><li>* It outputs OK signal when both UPPER and LOWER outputs are OFF.</li><li>* It outputs ERROR signal when comparator has an abnormal operation.</li></ul></li><li>● Setup<ul style="list-style-type: none"><li>UPPER setup : 6-digit numeric input</li><li>The relay is ON when UPPER ≤ displayed value.</li><li>LOWER setup : 6-digit numeric input</li><li>The relay is ON when LOWER &gt; displayed value.</li></ul></li><li>● Output specification<ul style="list-style-type: none"><li>Format : 1-make contact output</li><li>* Three kinds of outputs (COMP1, COMP2 and COMP3) are output independently. (UPPER, LOWER, OK, ERROR for each combination of outputs.)</li><li>Ex.) COMP1=LOWER, COMP2=UPPER, COMP3=ERROR</li></ul></li><li>Maximum contact capacity : 30 VDC/1 A, 250 VAC/1 A</li><li>Output refresh time: Approx. 10 ms</li></ul>	<ul style="list-style-type: none"><li>● Input specification: Reset output level to be contact OFF.</li><li>● Other usable function<ul style="list-style-type: none"><li>Automatic recover : The comparator automatically recovers when the rotation speed falls under the setup level again after that the state of contact is ON at OK/UPPER/LOWER output.</li><li>* The rotation speed of recovery can be changed by using hysteresis function.</li><li>Setup range ; 1 to ±20 %, can be setup in 1 % step.</li><li>It can hold the state of contact ON unless the reset signal is input.</li></ul></li><li>Output hold : The time of holding the contact ON (shot time) can be changed. The state will automatically recover after the holding time.</li><li>Shot output : The time of holding the contact ON (shot time) can be changed. The state will automatically recover after the holding time.</li><li>● Setup range ; 10 to 2000 ms in 10 ms steps</li><li>Delay : The state will be contact ON when the rotation speed exceeds continuously for the setup time or more in advance.</li><li>* Setup range: 0 to 1000 ms in 50 ms steps</li></ul>
TM-0350 (RS-232C/gate card)	TM-0350 allows RS-232C communication and gate control. New calculation functions below also can be added in order to respond to higher performance of application. <ul style="list-style-type: none"><li>● RS-232C<ul style="list-style-type: none"><li>Communication method : Serial communication (asynchronous)</li><li>Baud rate : Selectable from 9600 bps or 19200 bps</li></ul></li><li>● Gate function<ul style="list-style-type: none"><li>Control function : Start, stop and reset</li></ul></li><li>● Calculation function<ul style="list-style-type: none"><li>Rotation change rate : Change value against reference value is calculated for each measurement item. (rotation speed, circumferential speed, moving speed, period, passing time, number of times, flow).</li><li>* Reference value ; Section average value or user setup (1 to 999999 numeric input)</li><li>Measurement accuracy ; [±0.02 % x maximum section variation±2 counts] / [±0.01 % x reference value±1 count]</li><li>* Maximum section variation=   (Maximum or minimum value in measurement section whichever having a larger difference from reference value)-reference value  </li></ul></li><li>Section data memory function : Calculate and store the average, maximum, minimum values and section change rate in setup time at every section.</li><li>Section time; Selectable from 1 s, 5 s, 10 s, 30 s, 1 min, 5 min, 10 min, 30 min, 60 min</li><li>Maximum number of sections; 48 sections</li><li>Memory mode; Ring buffer mode or memory full mode</li><li>* Ring buffer mode; Delete section memory in order of the oldest one and continue to store the latest section data when number of section data exceeds 48.</li><li>* Memory full mode; The storing of the data will be completed after the data for 48 sections are stored.</li><li>Acceleration calculation function : The acceleration data is obtained at every 1 second by the calculation of rotation speed, circumferential speed, moving speed.</li><li>Display unit; rad/s², r/s², m/s²</li><li>Measurement accuracy; ±0.02 % x V<sub>DEF</sub> ±2 counts</li><li>* V<sub>DEF</sub>; Speed difference for 1 second</li><li>Reached speed time function : Measuring the time duration until the stop command value is reached from the start command value in rotation speed, circumferential speed, and moving speed.</li><li>Start command value, stop command value; 0 to 999999 numeric input</li><li>● Control connector : MC1.5/10-ST3.5 Made by Phoenix Contact GmbH &amp; Co. KG (Germany)</li></ul>	
TM-0301 (DC power operated card)	TM-0301 is an optional card which allows using of DC power. <ul style="list-style-type: none"><li>● Power voltage: 12 to 24 VDC±5 %</li><li>● Power rating : TM-3110/3120/3140; Approx. 7 VA, TM-3130; Approx. 9 VA</li><li>* Power rating is approx. 15 VA when analog, BCD and comparator output cards are equipped.</li></ul>	

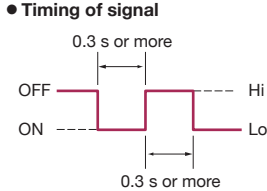
Table of optional card combination

	Name of optional card					
	TM-0321 BCD output (voltage)	TM-0322 BCD output (open collector)	TM-0330 Analog output	TM-0340 Comparator output	TM-0350 RS-232C	TM-0301 DC power operated
TM-3110	○	○	○	○	○	○
TM-3120	○	●	○	○	X	○
TM-3130	○	○	●	○	○	○
TM-3140	○	○	○	●	○	○

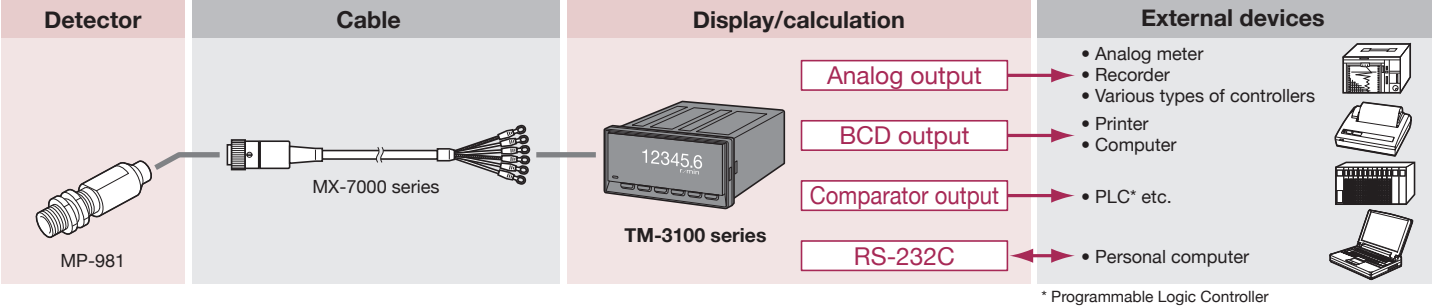
●: Provided as standard. ○: Provided as an option. X: Can not be built-in.  
Notes) TM-0321 or TM-0322 and TM-0350 cannot be assembled in the same system configuration.  
TM-0321 and TM-0322 cannot be assembled in the same system configuration.

External control signal input (start, stop and reset)

Function	: Start, stop and reset
Input voltage	: Hi level; +4.2 to +5.25 V Lo level; 0 to +0.9 V
Non-voltage input	: Open voltage; 5±0.25 VDC max. Short-circuit current; 1 mA max. Contact resistance; 50 Ω or less



System configurations



Main rotation detectors

Type	Model name	Features and measurement range	Type	Model name	Features and measurement range									
Electro-magnetic type	MP-9100 etc.	<ul style="list-style-type: none"><li>• No power requirement, excels in durability</li><li>• Oil-proof, heat-resistant, and compact, various types to fulfill the requirements</li></ul> <b>Measurement range (at 60P/R)</b> MP-9100: 200 to 35,000 r/min	Electro-magnetic type	MP-810, 820, 830	<ul style="list-style-type: none"><li>• Rotation shfat directly attached type</li><li>MP-810: Base mount type</li><li>MP-820: Dual shaft type</li><li>MP-830: Frange type</li></ul> <b>Measurement range</b> 5 to 5,000 r/min									
	Magneto-electric type	MP-981 etc.		<ul style="list-style-type: none"><li>• Detection from nearly 0 r/min</li><li>• Outputs stable square signal from ultra-low to high speeds</li><li>• Acid-resistant, water-proof type (AP-981)</li></ul> <b>Measurement range</b> 1 to 20,000 r/min at 60 P/R	Line speed meter	RP-7400 series	<ul style="list-style-type: none"><li>• Line speed can be easily measured just applying the roller to the measurement target.</li></ul> <b>Measurement range</b> 0 to 600 m/min							
Photoelectric type		LG-9200, 930	<ul style="list-style-type: none"><li>• Small type photoelectric detector, a unified structure of light source and receiver</li><li>• Using a pulse modulation method prevents from being affected by ambient light</li></ul> <b>Measurement range (Using the exclusive reflective mark HT-011)</b> <table><tr><td></td><td>LG-9200</td><td>LG-930</td></tr><tr><td>Maximum response speed</td><td>40 m/s</td><td>25 m/s</td></tr><tr><td>Detection distance</td><td>40 mm max.</td><td>70 to 200 mm</td></tr></table>			LG-9200	LG-930	Maximum response speed	40 m/s	25 m/s	Detection distance	40 mm max.	70 to 200 mm	Rotary encoder
		LG-9200	LG-930											
Maximum response speed	40 m/s	25 m/s												
Detection distance	40 mm max.	70 to 200 mm												
	FS-5500+FG-1300	<ul style="list-style-type: none"><li>• Fiber sensor allows using at narrow area.</li></ul> <b>Measurement range (Using the exclusive reflective mark HT-011)</b> Maximum response frequency : 10 kHz or less Detection distance : 69 mm max.												

\*Please refer to the exclusive brochure of each model in details.

\*Please refer to the exclusive brochure of each model in details.

Applicable detector and signal cable

Applicable model	Cable	Specification	Cable model
MP-9100, 9120, 9200, 940A, 963 MP-810, 820, 830 (MP-081 + MX-500 series)	P-2 (2-core outer shielded cable)	HS12PA-2 TM1.25-3.5S	MX- 505 5 m 510 10 m 520 20 m
MP-930/935/936/950/954/962 FG-1300	3C-2V (High frequency coaxial cable)  P-2 (2-core outer shielded cable)	BNC plug BNC plug BNC jack TM1.25-3.5S	MX- 101 1.5 m 105 5 m 110 10 m 115 15 m 120 20 m MX- 603 0.3 m (conjunction cable)
MP-981/9820 LG-9200	D5-UL (Composite 5-core vinyl sheath cable)	R04-PB6F TM1.25-3.5S	MX- 7105 5 m 7110 10 m 7115 15 m 7120 20 m
RP-7400 series	D5-UL (Composite 5-core vinyl sheath cable)	RM12BPE-5S TM1.25-3.5S	RP-0181 5 m 10 m*
TM-3100 series	General power cable	Crimping terminal M3 AC plug 3P	AX-2050N 3 m (conformed to Electrical Appliances and Materials Safety Act)
MP-911/992 AP-981 SP-405ZA		No need (Signal cable is directly attached to the detector itself. Another end is processed as open status. )	

\*made to order



Greatly improved functions in all models of TM-3100 series  
(provided as standard in all models)

Display function

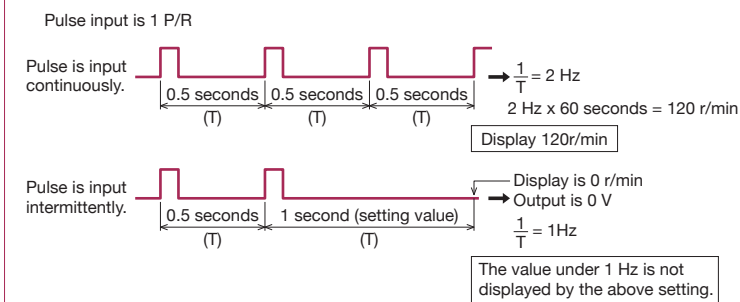
Displayed refresh time can be changed by customer.  
\* Select one of the followings as refresh time:  
0.2 s, 0.4 s, 0.5 s, 0.6 s, 0.8 s, or 1.0 to 10 s (1.0 s step).  
The displayed value shows the average in the setting of refresh time.

Moving average function

The moving average of measurement value can be displayed and output with this function.  
It reduces variation in display values and enables changes in rotation speed to be displayed smoothly thus making it easy to check rotation phenomena.  
■ The number of moving average times: OFF, 2, 4, 8,16, 32, 64, 128  
■ Relation to analog output : Analog output is obtained by processing moving average the values calculated at every 10 ms.

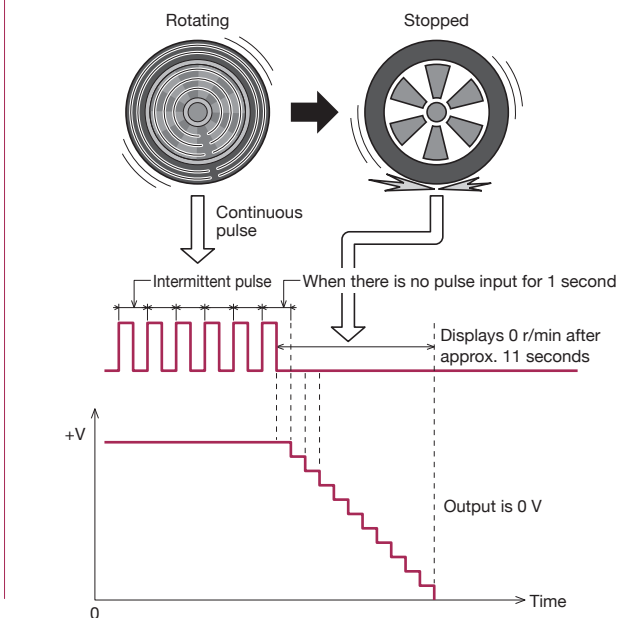
Auto zero function

This function makes the displayed value at zero when there is no signal input to tachometer for a fixed period of time. It can be also used when you do not want to display a rotation value which falls under the setup level in advance.  
\* Select one of the following ranges: OFF, 0.5, 1, 2, 3, 4, 5, 6, 7, 8, 9, or 10 seconds  
OFF: The display will show zero if there is no signal input for 11 seconds or more.  
Example: If the time for auto zero function is set at 1 second (factory setting at the shipment), it becomes as followings.



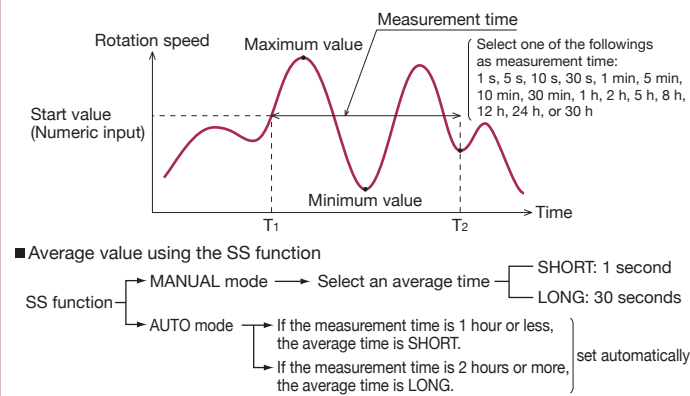
Rapid deceleration follow-up function

If the input signal rapidly decreases and there is no signal input for approx. 1 second or more, the rotation speed (both displaying and output values) decreases automatically and zero is displayed after approx. 11 seconds.



SS function\*

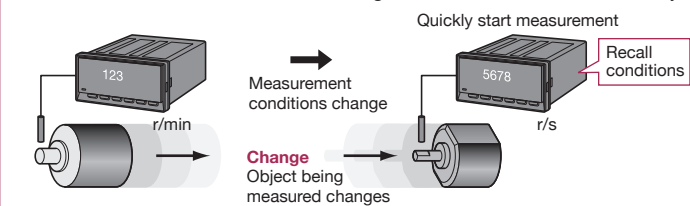
This function starts measurement after rotation speed reaches a setup value and continues measurement for a setup period of time. This function can measure the average, maximum, and minimum values between start and stop. This is ideal for checking the stability of rotation speed.



■ Average value using the SS function  
SS function → MANUAL mode → Select an average time → SHORT: 1 second  
LONG: 30 seconds  
→ AUTO mode → If the measurement time is 1 hour or less, the average time is SHORT.  
If the measurement time is 2 hours or more, the average time is LONG.

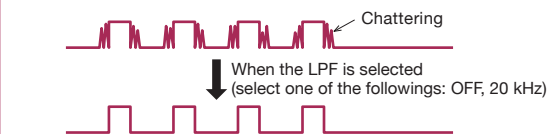
Panel condition memory

This function is used to store and recall the measurement condition (parameter). Up to four sets of conditions can be stored. When the object being measured or the measurement conditions are changed, one of the stored sets of conditions can be recalled, enabling measurement to start immediately.



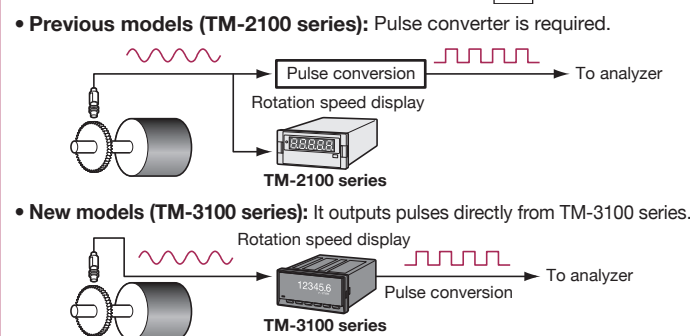
Mount low-pass filter (LPF) on input

The LPF cancels chattering and noise in the input signal. This enables the speed of rotation to be measured more accurately.



Pulse output function

All models are equipped with the pulse output function. This is useful function when the measurement requires the rotational pulse signal such as tracking analysis and so on.

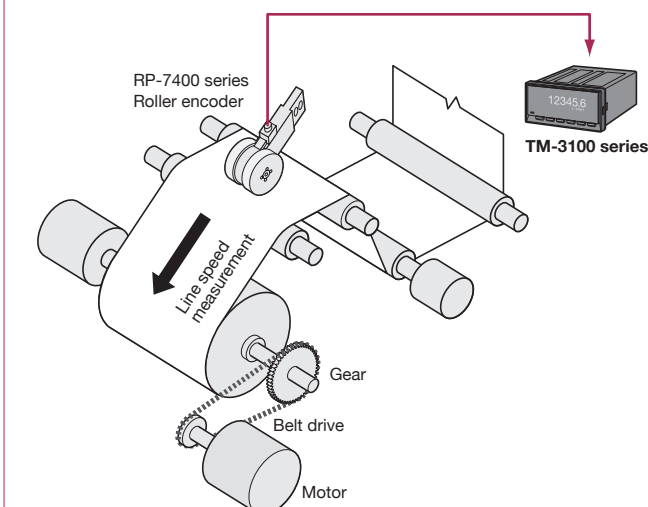


TM-0350: Supporting the higher performance of the measurement (option)  
\* The following functions are available by mounting TM-0350 (RS-232C/gate card).

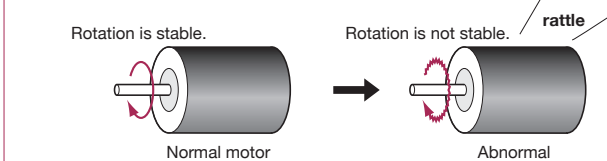
Measurement of the rotation change rate

Measuring the fluctuation in rotation (rotation change rate). Rotation change has an adverse affect on quality, and could damage the rotating body itself.  
**Calculation method**  
Change rate (%) = | Latest measurement value – reference value | ÷ reference value x 100  
Reference value: (1) User setting value  
(2) Average at 1 s interval (summation average value at every 10 ms)

Example 1: Detecting fluctuation in the rotation of the roll for pulp, magnetic tape, or industrial-film winder



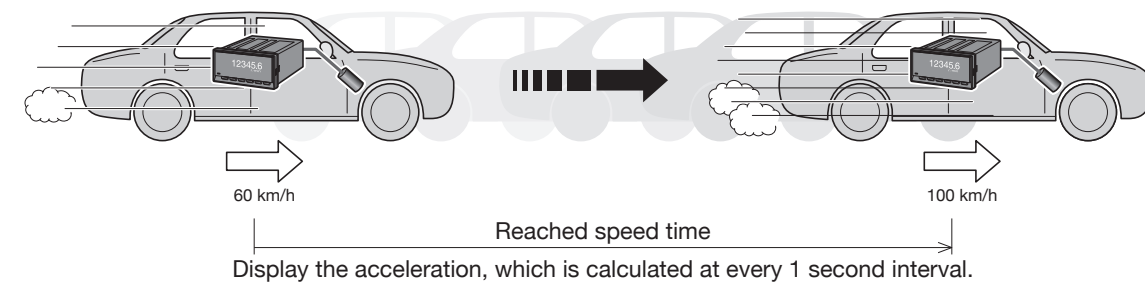
Example 2: Diagnosis of the motor



Measurement of the acceleration by calculation

The acceleration can be measured by the calculation of rotation speed, moving speed and circumferential speed.

Example: Measuring acceleration for car acceleration testing or engine idling

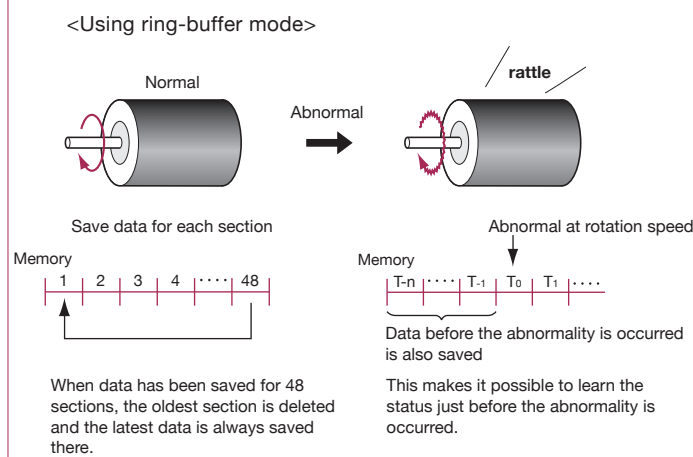


Acceleration (rad/s<sup>2</sup>) = [rotation speed (latest) – rotation speed (from 1 second earlier)] x RAD ÷ (1 second)  
Acceleration (r/s<sup>2</sup>) = [circumferential speed (latest) – circumferential speed (from 1 second earlier)] ÷ (1 second)  
Acceleration (m/s<sup>2</sup>) = [moving speed (latest) – moving speed (from 1 second earlier)] ÷ (1 second)  
\* RAD = 6.2832 radians/second

Measurement of the section data

This function is used to calculate and store the average, maximum, minimum values and section change rate in setup time at every section.  
Select one of the following time sections as section time:  
1 s, 5 s, 10 s, 30 s, 1 min, 5 min, 10 min, 30 min, and 60 min  
Maximum number of sections: 48  
Memory modes  
Ring-buffer mode : This function is to delete section memory in order of the oldest one and continue to store the latest section data when number of section data exceeds 48.  
Memory-full mode : The storing of the data will be completed after the data for 48 sections are stored.  
Section change rate (%) = (Maximum value for each section – average value) ÷ average value x 100

Example: Data just before abnormal rotation is occurred can be detected.



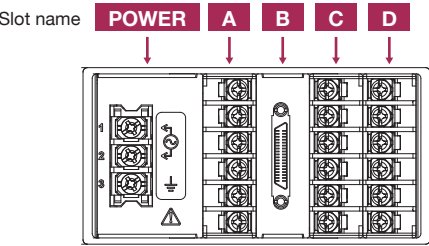
Measurement of the reached speed time

Measuring the time duration that the stop command value is reached from the start command value in rotation speed, circumferential speed, and moving speed.

Example: Car acceleration testing

Rear panel Terminal block screw: M3

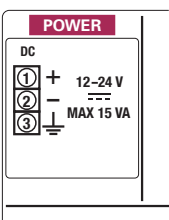
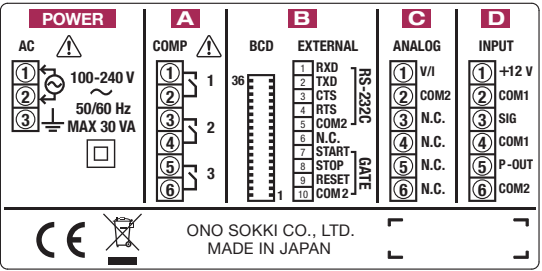
<Example>



Optional unit

EXTERNAL  
(RS-232C+GATE)

DC POWER  
(12 to 24 VDC)

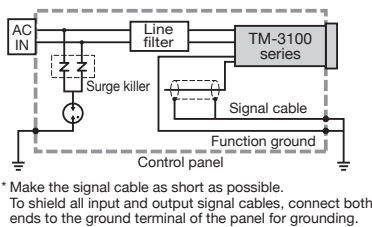


Noise measures installation diagram

Parts list (Recommended by ONO SOKKI)

Parts name	Manufacturer	Model name
Line filter	TDK Corporation	ZHC2203-11*
Surge killer		F-MS 12ST*
Surge killer	Phoenix Contact GmbH & Co. KG (Germany)	VAL-MS 230ST*
Surge killer		VAL-MS 230ST*
Base for surge killer		VAL-MS-BE*

\*Or equivalent model



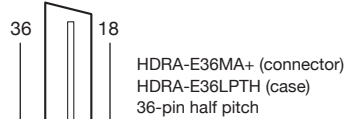
Cautions on installation for CE marking and EMC

- Use the TM-3100 series tachometer to be mounted in a rack or the like.
- Use a shielded cable as the signal cable.
- Separate the instrument as much as possible from an apparatus which generates strong high frequency signal or surge in order to use a surge killer and a line filter.
- After grounding the FG terminal (⏏) of the digital tachometer to the panel, connect the panel to ground.

Slot name	Standard	Option
<b>POWER</b> AC power input unit	<b>Common to all models</b> 100 to 240 VAC (50/60 Hz)	<b>TM-0301</b> DC power operated card 12 to 24 VDC $\pm 5\%$
<b>Slot A</b> Comparator output unit	<b>TM-3140</b> (Comparator output) 3 outputs of 6-digit upper-/lower limit settings	<b>TM-0340</b> Comparator output card 3 outputs of 6-digit upper-/lower limit settings
<b>Slot B</b> External output unit	<b>TM-3120</b> (BCD output, open collector output) Applicable connector: HDRA-E36MA+ (connector) HDRA-E36LPTH (case) 36-pin half pitch Honda Tsushin Kogyo Co., Ltd. (Japan)	<b>TM-0321</b> BCD output card (voltage output) Applicable connector: HDRA-E36MA+ (connector) HDRA-E36LPTH (case) 36-pin half pitch Honda Tsushin Kogyo Co., Ltd. (Japan)  <b>TM-0350</b> RS-232C card Applicable connector : MC1, 5/10-ST3, 5 Phoenix Contact GmbH & Co. KG (Germany)
<b>Slot C</b> Analog output unit	<b>TM-3130</b> (Analog output) Selectable from voltage or current Output voltage range: 0 to 10 V, 0 to 5 V, 1 to 5 V Output current range: 4 to 20 mA, 0 to 16 mA	<b>TM-0330</b> Analog output card Selectable from voltage or current Output voltage range: 0 to 10 V, 0 to 5 V, 1 to 5 V Output current range: 4 to 20 mA, 0 to 16 mA
<b>Slot D</b> Signal input unit	<b>Common to all models</b> Selectable from AC or DC amplification Voltage/non-voltage output Applicable detector : MP, LG, RP series	

BCD output terminal (TM-3120, TM-0321)

Pin number and signal

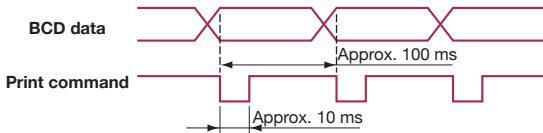


BCD pin assignment

Pin	Signal	Pin	Signal	Pin	Signal
1	BCD output 1 X 10 <sup>0</sup>	13	BCD output 1 X 10 <sup>3</sup>	25	Start input
2	2 X 10 <sup>0</sup>	14	2 X 10 <sup>3</sup>	26	Stop input
3	4 X 10 <sup>0</sup>	15	4 X 10 <sup>3</sup>	27	Reset input
4	8 X 10 <sup>0</sup>	16	8 X 10 <sup>3</sup>	28	NC
5	BCD output 1 X 10 <sup>1</sup>	17	BCD output 1 X 10 <sup>4</sup>	29	NC
6	2 X 10 <sup>1</sup>	18	2 X 10 <sup>4</sup>	30	NC
7	4 X 10 <sup>1</sup>	19	4 X 10 <sup>4</sup>	31	NC
8	8 X 10 <sup>1</sup>	20	8 X 10 <sup>4</sup>	32	NC
9	BCD output 1 X 10 <sup>2</sup>	21	BCD output 1 X 10 <sup>5</sup>	33	Data request
10	2 X 10 <sup>2</sup>	22	2 X 10 <sup>5</sup>	34	NC
11	4 X 10 <sup>2</sup>	23	4 X 10 <sup>5</sup>	35	Print command
12	8 X 10 <sup>2</sup>	24	8 X 10 <sup>5</sup>	36	GND

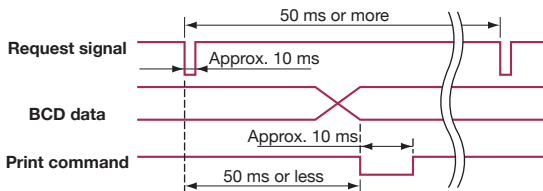
• Normal mode

Output the print command at every approx. 1 s.



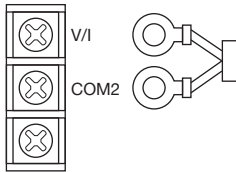
• Request mode

Output the data by the each external request signal. The minimum interval is 50 ms.



Analog output (TM-3130, TM-0330)

Connection of the output cable

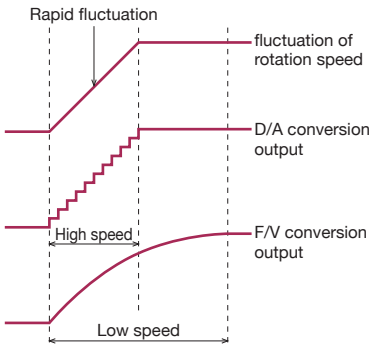


Voltage or current output is selectable.

It outputs the analog signal with high-speed response at any measurement even though there is rapid fluctuation. Each and every instantaneous rotation speed can be measured accurately.

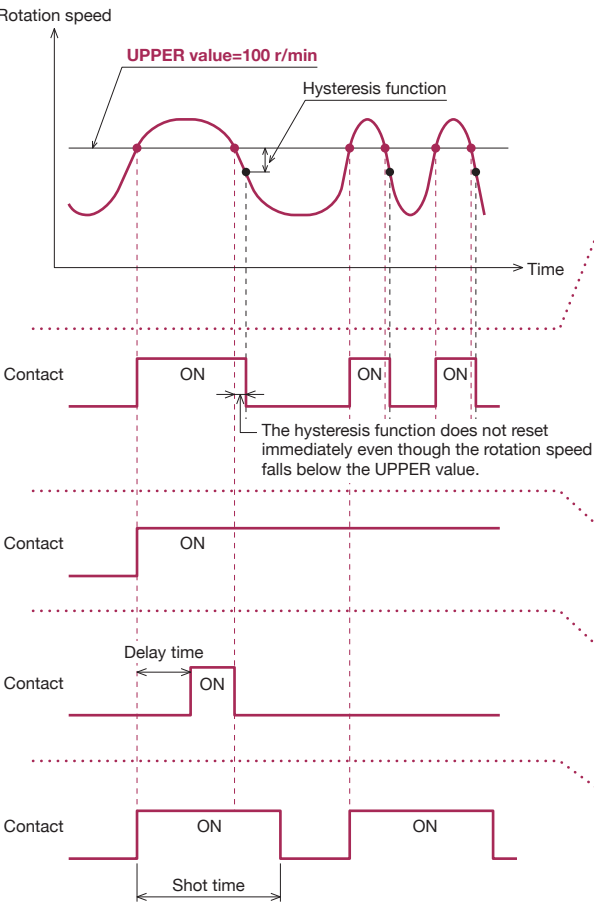
	TM-2130 (previous model) F/V conversion	TM-3130 (new model) D/A conversion
Response	120 ms $\pm$ 20 ms or 700 ms $\pm$ 100 ms	Selectable from followings: 10 ms, 20 ms, 50 ms, 100 ms, 200 ms, 500 ms, 1 s
Feature	It outputs signals smoothly even though the rotation of measurement object is not stable.	It outputs signals with high-speed response to rotational fluctuation.*

\* Moving average function reflects the result of analog output when the moving average function is used.



Comparator output (TM-3140, TM-0340)

- Output refresh time : 10 ms
- The contact becomes ON when it is “UPPER  $\leq$  rotation speed”.
- The contact becomes ON when it is “LOWER > rotation speed”.



Example:

Set the upper limit value at 100 r/min in order to output signal when the measured value exceeds 100 r/min. (UPPER setup)

Automatic recover function

- The comparator automatically recovers when the rotation speed falls below the setup upper level (100 r/min in this example).
- The rotation speed of comparator recovery can be changed by using hysteresis function. When the hysteresis is setup at 10%, rotation speed recovers when it is 90 r/min. 100 r/min  $\times$  0.1 = 90 r/min
- \* Setup range: 0 to  $\pm 20\%$  in 1 % step
- When the hysteresis is setup at 0 %: Rotation speed to be contact ON = Rotation speed of recovery
- When the hysteresis is setup at other than 0 %: Rotation speed to be contact ON = Rotation speed of recovery

Output hold function

- The state of contact ON is held unless the reset signal is input. When the rotation speed exceeds 100 r/min, the comparator signal is output and held its state.

Delay function

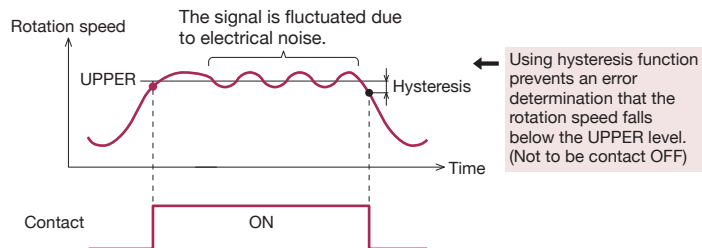
- The state will be contact ON when the rotation speed continuously exceeds the setup value for a certain period of time (delay time).
- \* Setup range: 0 to 1000 ms in 50 ms steps

Shot output function

- The time of holding contact ON (shot time) can be setup. The state will be automatically contact OFF after the holding time.
- \* Setup range: OFF, 10 to 2000 ms, in 10 ms steps

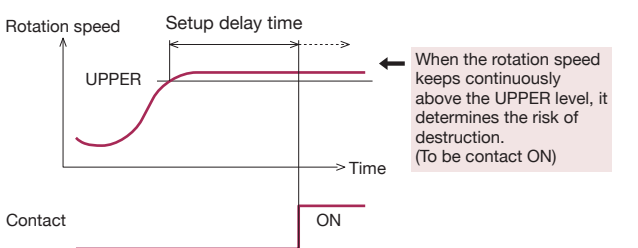
• Prevent an error determination due to the affect of noise

Use the hysteresis function of automatic recover function



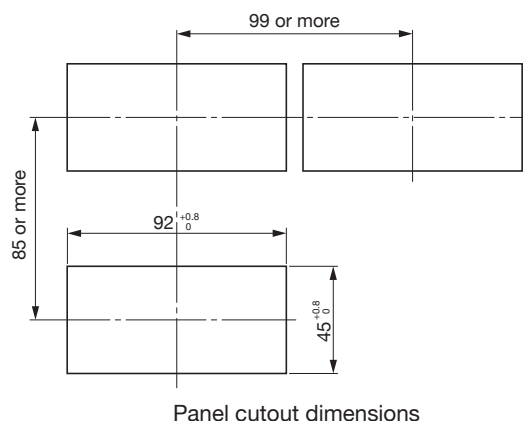
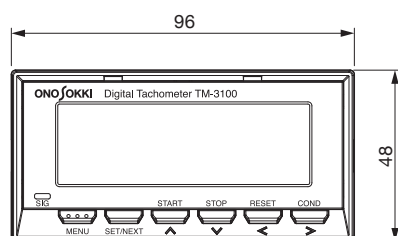
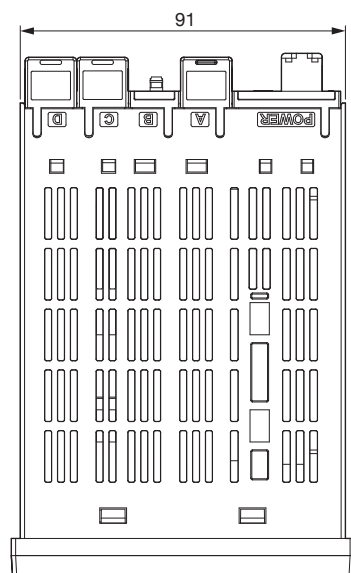
• Prevent the device from being destroyed

Use the delay function

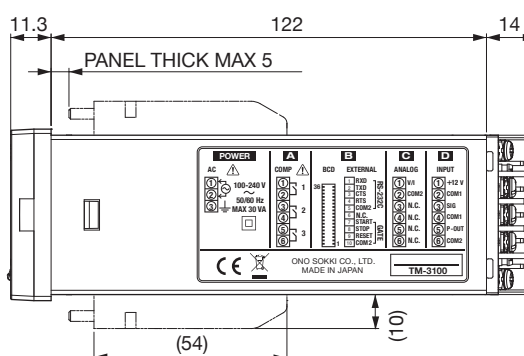


## Outer Dimensions

(unit: mm)



Panel cutout dimensions



Model name	Product name	Remarks
TM-3110	Digital Tachometer	Display only
TM-3120	Digital Tachometer	BCD output (open collector)
TM-3130	Digital Tachometer	Analog output
TM-3140	Digital Tachometer	Comparator output
TM-0321	BCD voltage output card	
TM-0322	BCD open collector output card	Open collector
TM-0330	Analog output card	
TM-0340	Comparator output card	
TM-0350	RS-232C card	RS-232C, GATE
TM-0301	DC power operated card	
AA-8207	BCD cable	3 m, another end is processed as open status.
AX-2050N	General power cable	3 m Crimping terminal-3P

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